

Bridge across

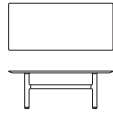
In most cases, industrial metal table legs are created by bending existing standard-shaped metal pipes for welding. However, the leg of Bridge across is created with the Japanese craft skills of sand casting.

They normally create bespoke casting items and collaborate for one time, but this Bridge across is produced as a sustainable product, which might bring the new direction for the casting industry in Japan. The legs are produced by a sand casting manufacturer in Takaoka, Toyama Prefecture. The sand casting is the process of placing an original mould in a box and filling the box with sand. The original mould is carefully removed from the sand, and then the same mould is made for both the male and female dies. Those both dies are put together into a single box. Molten metal is poured into the box. Once the metal solidifies, the external sand mould is destroyed and the metal copied the same shape of the mould. The metal then goes through the process of polishing to add shine, since it leaves grainy traces of sand on the surface.

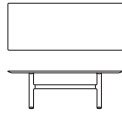
Rust of bronze surely reflects Japan's aesthetic sense. The bronze of Bridge across will be slowly aged over time with thin lacquer nish to protect the shine of the material. This product has the value of change over a long period of time.



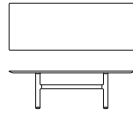
Bridge across



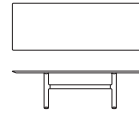
T-381 dining table
W2000×D900×H720



T-382 dining table
W2200×D900×H720



T-383 dining table
W2400×D900×H720



T-384 dining table
W2600×D900×H720

TIME & STYLE

W (width)
D (depth)
H (height)

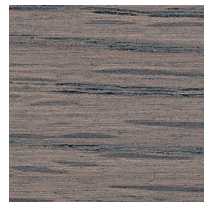
Dimensions Unit: mm



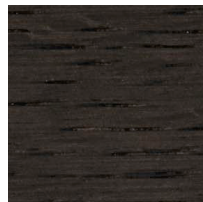
Oak
Natural white



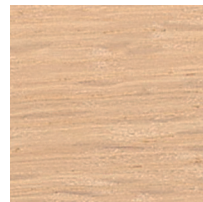
Oak
Snow white



Oak
Medium grey



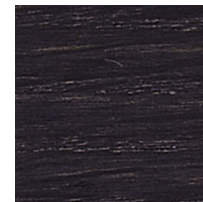
Oak
Charcoal grey



Oak
Soap



Oak
Beeswax



Oak
Tannin black



Bronze
Satin finish