

#### The bent armchair

The technology for bentwood was invented by German Michael Thonet around 1840. Bentwood is a method of construction that takes advantage of a characteristic of wood in that it does not return to its original shape after deformation under pressure. Solid wood is boiled and is shaped along a mould to form beautiful curves.

The technology for bentwood was introduced to Japan over a century ago. The mould jigs, indispensable tools for beautiful moulding, are manually adjusted and created by skilled artisans with immaculate precision. During moulding, solid wood is steamed for a long time at close to 100°C, then infused with moisture and bent according to the jig.

To fabricate a chair using the technique of bentwood, we conceived of a design that inherits history to become a contemporary standard. The bent armchair is made in Japan' s only factory that specializes in three-dimensional bentwood, inheriting manual construction methods from long ago. The frame structure follows that of conventional bentwood chairs, but the rear legs and the armrests retain straight portions that add a modern sophistication. The arm portion is bent to its limit, in pursuit of a beautiful curve that nicely fits the hand. The rattan backrest cradles the body and enhances comfort.

Bentwood chairs by Time & Style, in which the modern and the classic coexist, give form to the unsparing commitment of the makers to their products. Just as bentwood chairs remain beloved around the world, it is our hope that the bent armchair will be welcomed into people's lives across a wide range of generations.

#### The bent armchair

## TIME & STYLE



I-612 armchair  $W570 \times D512 \times H800 \times SH448 \times AH648$ 

	Beech	
F1	1.400	
F2	1.460	
L1	1.510	
L2	1.570	

D (depth) H (height) SH (seat height) AH (arm height)

Dimensions Unit: mm

Prices in Euro VAT not included

F1 (Fabric rank 1) F2 (Fabric rank 2) L1 (Leather rank 1) L2 (Leather rank 2)

Rattan Kagome



Beech Natural white

Beech Snow white Beech Medium grey Beech Charcoal grey Beech Soap



# W (width)

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Riff (F1) 13/08	Riff (F1) 12/80	Riff (F1) 07/78	Riff (F1) 05/99	Riff (F1) 06/77	Bergen (F1) 05/09	Bergen (F1) 03/07	Bergen (F1) 10/84	Bergen (F1) 09/86
Bergen (F1) 02/77	Strand (F1) 00	Strand (F1) 75	Strand (F1) 77	Ruig (F1) 02	Ruig (F1) 71	Ruig (F1) 78	Ruig (F1) 88	Kokura Stripe(F1) 1037
Kokura Stripe (F1) 1036	Kokura Stripe (F1) 1035	Kokura Stripe (F1) 1034	Kokura Stripe (F1) 1033	Kokura Stripe (F1) 1032	Kokura Stripe (F1) 1031	Kokura Stripe (F1) 1030	Kokura Stripe (F1) 1039	Kokura Stripe (F1) 1038
Katsuragi white (F1)			Bolster (F2) 09	Bolster (F2) 75	Bolster (F2) 77	Bolster (F2) 44	Bolster (F2) 80	Bolster (F2) 88

Special order

Fabrics



### Embossed leather (L1)

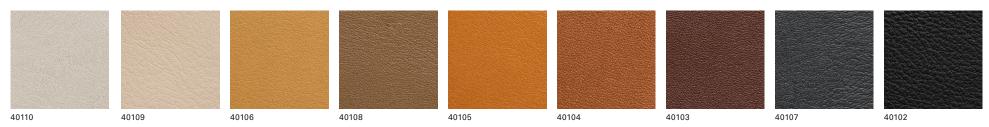
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40216

#### Smooth leather (L2)





40101