## Bridge across



In most cases, industrial metal table legs are created by bending existing standard-shaped metal pipes for welding. However, the leg of Bridge across is created with the Japanese craft skills of sand casting.

They normally create bespoke casting items and collaborate for one time, but this Bridge across is produced as a sustainable product, which might bring the new direction for the casting industry in Japan. The legs are produced by a sand casting manufacturer in Takaoka, Toyama Prefecture. The sand casting is the process of placing an original mould in a box and lling the box with sand. The original mould is carefully removed from the sand, and then the same mould is made for both the male and female dies. Those both dies are putting together into a single box. Molten metal is poured into the box. Once the metal solidi es, the external sand mould is destroyed and the metal copied the same shape of the mould. The metal then goes through the process of polishing to add shine, since it leaves grainy traces of sand on the surface.

Rust of bronze surely reflects Japan's aesthetic sense. The bronze of Bridge across will be slowly aged over time with thin lacquer nish to protect the shine of the material. This product has the value of change over a long period of time.
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T-381 dining table W $2000 \times$ D $900 \times$ H720
Oak
10.000 Oak_Tannin black
10.400


T-382 dining table W2200 $\times$ D $900 \times$ H720

Oak
Oak Tannin black
10.400
10.800


T-383 dining table W $2400 \times$ D $900 \times$ H720

Oak
ak_Tannin black
13.000

Oak Tannin black 13.400


T-384 dining table W $2600 \times$ D $900 \times$ H720

Oak
13.500

W (width)
(depth)
H (height)
Dimensions Unit: mm
Prices in Euro
VAT not included


Oak
Natural white


Oak
Snow white


Oak
Medium grey


Oak
Charcoal grey


Oak Soap


Oak Beeswax


Oak
Tannin black

