

Bridge across

In most cases, industrial metal table legs are created by bending existing standard-shaped metal pipes for welding. However, the leg of Bridge across is created with the Japanese craft skills of sand casting.

They normally create bespoke casting items and collaborate for one time, but this Bridge across is produced as a sustainable product, which might bring the new direction for the casting industry in Japan. The legs are produced by a sand casting manufacturer in Takaoka, Toyama Prefecture. The sand casting is the process of placing an original mould in a box and lling the box with sand. The original mould is carefully removed from the sand, and then the same mould is made for both the male and female dies. Those both dies are putting together into a single box. Molten metal is poured into the box. Once the metal solidi es, the external sand mould is destroyed and the metal copied the same shape of the mould. The metal then goes through the process of polishing to add shine, since it leaves grainy traces of sand on the surface.

Rust of bronze surely reflects Japan's aesthetic sense. The bronze of Bridge across will be slowly aged over time with thin lacquer nish to protect the shine of the material. This product has the value of change over a long period of time.

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TIME & STYLE



T-381 dining table W2000×D900×H720

Oak 10.000
Oak Tannin black 10.400



T-382 dining table W2200 × D900 × H720

Oak 10.400
Oak Tannin black 10.800



T-383 dining table W2400×D900×H720

Oak 13.000
Oak _ Tannin black 13.400



T-384 dining table W2600 × D900 × H720

Oak 13.500
Oak_Tannin black 13.900

W (width) D (depth)

H (height)

Dimensions Unit: mm

Prices in Euro VAT not included



Oak Natural white



Oak Snow white



Oak Medium grey



Oak Charcoal grey



Oak Soap



Oak Beeswax



Oak Tannin black



Bronze Satin finish